

Fabricator Welders	
Salary:	Competitive salary
Hours:	Day-shift opportunities: Full-time Monday to Thursday 06.00-14.30 Friday finish 13.30 Late-shift opportunities: Full-time Monday to Thursday 16.30- 01.30am Friday 1.30pm-7pm. Overtime as required.
Benefits:	Pension & Life Assurance, Service-related holidays, EAP, free on-site carparking and excellent working conditions in a high-end Production Facility.
Location:	Derby DE21 4TS

Robinson Structures Ltd is a Steel Construction Specialist who provides 'concept to completion' build projects to the Agricultural, Commercial and Industrial sectors. The company is a family business which has grown into one of the most recognised names within the steel industry.

Purpose of role:

To be responsible for the fabrication of structural steel work construction projects within the workshop team, ensuring that the business meets its production/delivery schedule on time. A key responsibility is to ensure our high-quality fabrication and welding requirements meet client specifications first time, every time. As a fully qualified Mig Welder, you will follow all safety precautions whilst working with various structural steel types, such as columns, beams & rafters, including haunches.

You will work within one of the 15 fabrication bays, liaising closely with the Material Handler to ensure the smooth workflow of the steel lots as they come off the saw /drill lines by contract job number.

Responsibilities/Duties:

- Attend daily briefings with your Supervisor to review the production plan, so that daily targets are clear.
- Ensure all appropriate PPE is worn to enable safe personal protection whilst working. As a minimum; safety footwear, gloves, overalls, eye protection, ear protection and air-fed masks must be worn. Leather gauntlets and welding screens used as appropriate.
- Follow the Daily Procedures as stated in the Work Method Statement which is available at the Workplace Safety Station. Also, check Risk Assessments where required.
- Comply with all Daily Pre-Shift and End-Shift checks, reporting any defects immediately. Conduct Pre-Fab and Post-Fab checks for every job allocated.
- Operate the Computer console as appropriate to determine work requirements and instructions.
- Follow the Engineering drawings to fabricate and weld different types of structural steel ie columns, beams, rafters including haunches.
- Liaise with the Supervisor and Prep Coordinator to ensure continual smooth running of the factory, dealing with identified missing items as efficiently as possible.
- Work as a team with other departments, in a timely manner to ensure each job is received by the Painting and Despatch department ready for loading within the schedule.
- Manoeuvre and work on the appropriate steels as per the plan.
- Manoeuvring and positioning the steel beams to the bench, using the Crane equipment, as trained.

- Work with other Fabricator welders where appropriate, to evaluate and determine compliance with standards.
- Work in a tidy manner, ensuring a clear work bench at the end of every shift.
- Maintain high standards of health and safety at all times, ensuring the reporting of hazards and accidents occur in a timely manner.
- Ensure the highest quality of work standards are delivered.
- Work as an effective team player within the department.
- Attend training as necessary in order to use all equipment required for the job.
- Achieve our Welding Certification on joining to ensure the Robinson company standards are met.
- Adhere to all company policies and procedures.

Person Specification:

Essential Skills and Experience:

- Structural Steel experience
- At least 3 years' experience and working knowledge as a qualified Mig Welder.
- Ability to read and understand engineering drawings
- Ability to set up and operate fabricating equipment, such as grinders, drills
- Ability to set up components for welding according to specifications.
- Experience in handling structural steelwork components, including the use of overhead cranes up to 10TSWL.
- Certified to use 5-10 Tonne Gantry cranes
- Understand the importance of legal compliance and steel identification tracking
- Work to high quality standards with the ability to inspect your own work. Work with the Welding Quality Assurance inspectors (internal and external) as required.

Personal qualities

- Highly Health and Safety conscious
- Strong ability to focus with high attention to detail for accurate measuring.
- Methodical and diligent in approach to work.
- Ability to work on own initiative, with an aptitude to solving problems.
- Proactive and flexible attitude
- Good communication skills and able to work well in a team.
- Good attendance and timekeeper.
- To display our Company values at all times; 'Respect, Team Spirit, Professionalism, Excellence and Creativity'

To apply, please submit your CV and cover letter to jobs@robinsons.com